

SECURITY SOLUTIONS



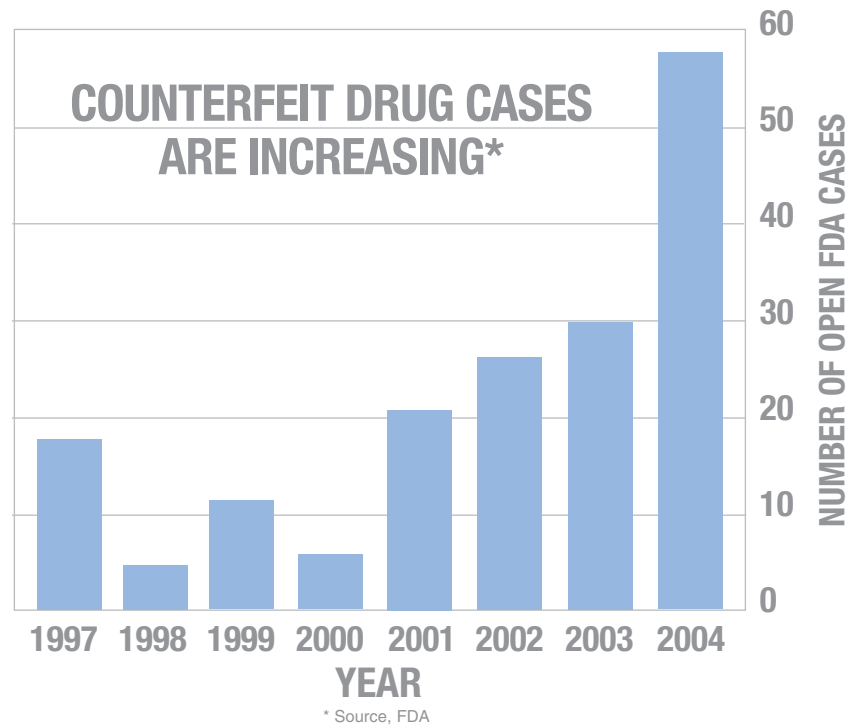
ROYAL PAPER BOX
PACKAGING THAT SELLS YOUR PRODUCT

PRODUCT SECURITY

THE PROBLEM

Since 2004, safety and security have been a major priority with pharmaceutical companies.

According to the FDA, there has been a marked increase in the number of product recalls due to product contamination and counterfeiting. Royal Paper Box has taken giant strides in product security and anti-counterfeiting measures to help our customers combat this trend.



THE SOLUTION

At Royal Paper Box we understand your security concerns. The ability to trace and track products through the supply chain is more important than ever before.

We continually monitor our industry sources for the most up-to-date security systems such as radio frequency identification (RFID) technology, color shifting inks, micro printing and coin reactive ink printing.

For additional information on how to add security protection and authentication to your product, contact Royal Paper Box and ask to speak to one of our knowledgeable sales representatives.

PLANT SECURITY

Improved building security procedures for brand protected products has always been a priority for Royal Paper Box.

That's why we are continually reviewing and updating our plant security measures to ensure that we have the most stringent security in the industry.

The following are examples of recent security enhancements we have made:

- The adding of five more roll-up security/screen doors in our production buildings

- The rear loading docks in the main production building are completely enclosed, with secured access only
- Our expanded four-tier secured storage room for cutting dies, stripping and tooling is accessible only by a select group of authorized users
- All printing plates are secured in an 8 ft. high cyclone fenced cage with a numeric pad lock and limited access

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Secured storage areas for cutting dies



Biometric hand readers used for employee access

- All exit doors remain closed and locked
- Employee access only by PC-based biometric reader (handprint I.D.)
- All exterior doors monitored with mini-dome color security cameras
- Reception has been remodeled with double locked entry and intercom to Receptionist only

- Security at the packing end of the new finishing lines
- Additional options from FedEx for shipping secured (wrapped and banded) pallets
- All post-production waste is shredded.

Royal Paper Box continually reviews and responds to new and improved security measures to ensure its customers the most secure environment possible.

Contact your Royal Paper Box Sales Rep at 323-728-7041.



Roll-up security doors installed on all Production buildings



Security cameras installed to monitor finishing lines and exterior doors



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